

Work Order ID 60266

July 1, 2010 8:16:21 AM

Page 1

Item ID: K10004

Revision ID:

Item Name: Saddle, D205-594-011/-013

Start Date: 7/01/10 Start Qty: 3.00

Required Date: 7/02/10 Req'd Qty: 3.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

K10004

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile for K10004, D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004 CHG005

105

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Accept



Setup Start

Stop

Cust Item ID:

Customer:

Run Start

Stop

8.10.07.13

10-7-2 3x21

8.10.07.13

(73)

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Item ID: K10004

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Start Date: 7/01/10 Start Qty: 3.00

Required Date: 7/02/10 Req'd Qty: 3.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

NEW G

0.00

Packaging

Rec'd 7/13 (3)

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

← 1007-13

MF 10-7-13

Picklist Print

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Work Order ID: 60266

Parent Item: K10004

Parent Item Name: Saddle, D205-594-011/-013

Start Date: 7/01/10

Required Date: 7/02/10

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP: DI 05.07.22: Reformat; Added D3428-3 per CHG003: [KJ/JLM]
IPP Rev:E 08-09-29 revD as per dwg DD verified by: IPP Rev:F
chg005 DD 10.06.03 verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

S AN4-51A
Bolt

Purchased

No

105

Each

247.0000

16

48

10-7-25

Location

ST360

Loc Qty

247

Loc Code

114941

247

S AN5-15A
Bolt

Purchased

No

105

Each

64.0000

32

96

10-7-25
MISSISSAUGA (200\$)

Location

ST338

Loc Qty

64

Loc Code

114941

64

S AN5-36A
Bolt

Purchased

No

105

Each

249.0000

2

6

10-7-25

Location

ST341

Loc Qty

249

Loc Code

114292

5

114784

44

114941

200

S AN5-42A
Bolt

Purchased

No

105

Each

32.0000

2

6

10-7-25

Location

ST341

Loc Qty

32

Loc Code

108442

32

6

Picklist Print

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Work Order ID: 60266

Parent Item: K10004

Parent Item Name: Saddle, D205-594-011/-013

Start Date: 7/01/10

Required Date: 7/02/10

Start Qty: 3.00

Required Qty: 3.00

AN5-43A
Bolt

Purchased No

105 Each 48.0000

2 6
10-7-25

Location

Loc Qty

Loc Code

ST341

48

112243

48

105 Each

22.0000

2 6
10-7-25

AN5-45A
Bolt

Purchased No

Location

Loc Qty

Loc Code

ST341

22

107939

2

112489

20

105 Each

0.0000

80 240

AN960JD516
Washer

NAS1149D0563J

Purchased No

105 Each

2.0000

2 6
10-7-15
B 60381 10-7-75

D205-641-011
Ground Handling Wheel

Manufactured No

Location

Loc Qty

Loc Code

FG120

2

59766

2

105 Each

317.0000

32 196
10-7-25

D2570
Bushing

Manufactured No

Location

Loc Qty

Loc Code

ST018

317

59592

107

59911

210

11 85

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Shop Packet Print

Page 2

Picklist Print

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Work Order ID: 60266

Parent Item: K10004

Parent Item Name: Saddle, D205-594-011/-013



Start Date: 7/01/10

Required Date: 7/02/10

Start Qty: 3.00

Required Qty: 3.00

D3407-041

Manufactured No

105

Each

10.0000

2 6



Low Ring

Location

Loc Qty

Loc Code

ST464

10

58209

1

59208

9

Manufactured No

105

Each

51.0000

4 12

D3417-5



Washer

Location

Loc Qty

Loc Code

ST056

51

52344

1

59250

50

Manufactured No

105

Each

12.0000

1 3

D3428-3



Placard

Location

Loc Qty

Loc Code

ST056

12

39675

2

51651

10

Manufactured No

105

Each

69.0000

2 6

D3456-1



Washer

Location

Loc Qty

Loc Code

ST058

69

54692

69

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Shop Packet Print

Page 3

10-7-15
1x13 59632 10-7-95

5x
10-7-25

12
10-7-25

2
6
10-7-25 3x

6

Picklist Print

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Work Order ID: 60266

Parent Item: K10004

Parent Item Name: Saddle, D205-594-011/-013



Start Date: 7/01/10

Required Date: 7/02/10

Start Qty: 3.00

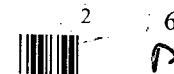
Required Qty: 3.00



Saddle, 205

Manufactured No

105 Each 9.0000



①
B47630 10-7-15

Location

ST430
57251
59313
59445

Loc Qty

9
1
2
6

Loc Code

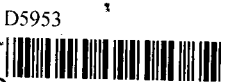
Manufactured No

105 Each 0.0000



2
3
6

B59446 10-7-15



Saddle, 205



Saddle, 205

Manufactured No

105 Each 9.0000



6

10-7-15

Location

ST430
57248
59312
59447

Loc Qty

9
1
2
6

Loc Code

Manufactured No

105 Each 7.0000



1
2
3
6

10-7-15 (30)



Saddle, 205

Location

ST430
59314
59448

Loc Qty

7
1
6

Loc Code

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Shop Packet Print

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Picklist Print

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Work Order ID: 60266

Parent Item: K10004

Parent Item Name: Saddle, D205-594-011/-013



Start Date: 7/01/10

Required Date: 7/02/10

Start Qty: 3.00

Required Qty: 3.00

MS21042L4

Purchased No

105 Each

2,586.000

116 48



Nut



10-7-25

Location

Loc Qty

Loc Code

ST300

2586

113422

68

114523

28

114718

490

114784

2000

98

MS21042L5

Purchased No

105 Each

615.0000

40 120



Nut



10-7-25

Location

Loc Qty

Loc Code

ST139

500

114813

500

ST300

115

114449

115

105 Each

1,348.000

2

6

MS21043-4

Purchased No



Nut



10-7-2

37

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1308

112492

25

113069

8

114348

475

114523

500

114784

300

6

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Shop Packet Print

Page 5

5.0 LANDING GEAR PARTS LIST

QTY 594 -011	QTY 594 -013	QTY 594 -021	QTY 594 -023	QTY 596 -101	QTY 596 -103	QTY 596 -105	QTY 596 -107	Part No.	Description
X								D205-594-011	EXTENDED HEIGHT LANDING GEAR KIT (39"-205/210/212/214, UH-1H)
	X							D205-594-013	EXTENDED HEIGHT LANDING GEAR KIT (31"-205/210/212/214, UH-1H)
		X						D205-594-021	EXTENDED HEIGHT LANDING GEAR KIT (39"-204, UH-1A/B/E/F/L/P, TH-1F/L, HH-1K)
			X					D205-594-023	EXTENDED HEIGHT LANDING GEAR KIT (31"-204, UH-1A/B/E/F/L/P, TH-1F/L, HH-1K)
1		1		X				D205-596-101	CROSSTUBE ASSEMBLY, HI HI FWD
1		1			X			D205-596-103	CROSSTUBE ASSEMBLY, HI HI AFT
	1		1			X		D205-596-105	CROSSTUBE ASSEMBLY, HI HI FWD
	1		1				X	D205-596-107	CROSSTUBE ASSEMBLY, HI HI AFT
2	2							D205-634-041	SKIDTUBE ASSEMBLY (see STC SH96-88)
		2	2					D204-635-041	SKIDTUBE ASSEMBLY (see STC SH96-88)
2	2	2	2					D205-641-011	GHW KIT (see STC SH96-88)
				1				D205-596-001	FORWARD CROSSTUBE
						1		D205-596-005	FORWARD CROSSTUBE
				2		2		D2893-1	SUPPORT
				4		4		D3595-063-450	RUBBER CUSHION
				4		4		MS21920-25	CLAMP
					1			D205-596-003	AFT CROSSTUBE
						1		D205-596-007	AFT CROSSTUBE
					2	2		D2940-1	SUPPORT
					4	4		D3595-063-530	RUBBER CUSHION
					4	4		MS21920-28	CLAMP
2	2	2	2					D5951	SADDLE
2	2	2	2					D5953	SADDLE
2	2	2	2					D5955	SADDLE
2	2	2	2					D5957	SADDLE
32	32	32	32					D2570	BUSHING
16	16	16	16					AN4-51A	BOLT
32	32	32	32					AN5-15A	BOLT
2	2	2	2					AN5-36A	BOLT
2	2	2	2					AN5-42A	BOLT
2	2	2	2					AN5-43A	BOLT
2	2	2	2					AN5-45A	BOLT
16	16	16	16					MS21042L4	NUT (OR MS21042-4)
40	40	40	40					MS21042L5	NUT (OR MS21042-5)
80	80	80	80					AN960JD516	WASHER
2	2	2	2					D3407-041	TOW RING (REPLACES D2968-041) (see STC SH96-88)
4	4	4	4					D3417-5	WASHER (see STC SH96-88)
2	2	2	2					D3456-1	WASHER (REPLACES AN970-4) (see STC SH96-88)
2	2	2	2					MS21043-4	NUT (REPLACES MS21042L4)
1	1							D3428-3	PLACARD

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60266

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Item ID: K10004

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-594-011/-013

Start Date: 7/01/10 Start Qty: 3.00



Cust Item ID:

Required Date: 7/02/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Handwritten signature

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

K10004

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile for K10004, D205-594-011/-013/-015 & D412-652-011/-21
and type labels per PPP K10004 CHG005

CK 10/7/13

10-7-2 3721

105

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control